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(54) Title: SUITCASE

(57) Abstract: A method of constructing a hard suitcase including forming a shaped base portion (2) and a shaped lid portion (1) from a plastics material of such characteristic that "the portions retain their intended shape, and attaching to each of said portions the respective zipped portions of a zip fastener arrangement (16) (by a stitching operation involving a securing thread. A further Zip arrangement (25) provided between the Zip arrangement (16) and the lid portion (2) enables increase in the storage volume of the case.



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